



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
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D3741-1
Job Sheet 190363



Part No: D3741-1

Job Qty: 20 pcs

Part Name: Angle



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 2/7/19

Job Tracking No:

Due Date: 2/28/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV B IPP Rev:A 08-01-30 new issue DD verified by: IPP Rev:B 08-03-19 chg to revB DD verified by:
Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Conventional Mill - 1	20 pcs		2/28/19	0.00	5.52	Conventional Mill - 1		
							Conventional Mill - 2		
110	QC 2	20 pcs		2/28/19	0.00	0.00	QC 2 - 1		
							QC 2 - 12		
							QC 2 - 14		
							QC 2 - 17		
							QC 2 - 19		
							QC 2 - 2		
							QC 2 - 20		
							QC 2 - 22		
							QC 2 - 23		
							QC 2 - 25		
							QC 2 - 32		
							QC 2 - 33		
							QC 2 - 35		
							QC 2 - 39		
							QC 2 - 4		
							QC 2 - 40		
							QC 2 - 44		
							QC 2 - 45		
							QC 2 - 48		
							QC 2 - 49		
							QC 2 - 50		
							QC 2 - 51		
							QC 2 - 52		
							QC 2 - 54		
							QC 2 - 56		
							QC 2 - 57		
							QC 2 - 62		
							QC 2 - 63		
							QC 2 - 8		



Container No: S154118



Part: D3741-1

Job No: 190363

Serial No/Batch: S154118

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON
CANADA
TEL: 1-800-361-1111
Email: sales@dartaero.com
www.dartaero.com

Date: 02/15/19

120	QC 8	20 pcs	2/28/19	0.00 0.00	QC 2 - 66	
					QC 2 - 64	
					QC 8 - 12	
					QC 8 - 14	
					QC 8 - 17	
					QC 8 - 20	
					QC 8 - 25	
					QC 8 - 3	
					QC 8 - 32	
					QC 8 - 33	
					QC 8 - 35	
					QC 8 - 39	
					QC 8 - 4	
					QC 8 - 44	
					QC 8 - 45	
					QC 8 - 49	
					QC 8 - 58	
					QC 8 - 8	
					QC 8 - 9	
					QC 8 - 68	
					QC 8 - 67	
					QC 8 - 1 (A)	Kt 2019-02-20
					QC 8 - 47	
150	Handfinish - 1-1 Chemical-B4B	20 pcs	2/28/19	0.00 0.97	Handfinish - 1 - 1 - B4B	
					Handfinish - 1 - 2 - B4B	
					Handfinish - 1 - 3 - B4B	
					Handfinish - 1 - 4 - B4B	
					Handfinish - 1 - 5 - B4B	
					Handfinish - 1 - 6 - B4B	
					Handfinish - 1 - 7 - B4B	
					Handfinish - 1 - 8 - B4B	
					Handfinish - 1 - 9 - B4B	
					Handfinish - 1 - 10 - B4B	D.R 19/2/20
					Handfinish - 1 - 11 - B4B	
					Handfinish - 1 - 12 - B4B	
					Handfinish - 1 - 13 - B4B	
					Handfinish - 1 - 14 - B4B	
					Handfinish - 1 - 15 - B4B	
					Handfinish - 1 - 16 - B4B	
					Handfinish - 1 - 17 - B4B	
					Handfinish - 1 - 18 - B4B	
					Handfinish - 1 - 19 - B4B	
					Handfinish - 1 - 20 - B4B	
					Handfinish - 1 - 21 - B4B	
					Handfinish - 1 - 22 - B4B	
					160	QC 7
QC 7 - 13						
QC 7 - 14						
					Plex 2/12/19 11:53 AM Dart.Hadley.Shannon	

					QC 7 - 15	
					QC 7 - 17	
					QC 7 - 18	
					QC 7 - 19	
					QC 7 - 2	
					QC 7 - 28	
					QC 7 - 3	
					QC 7 - 30	
					QC 7 - 34	
					QC 7 - 36	
					QC 7 - 37	
					QC 7 - 41	
					QC 7 - 47	
					QC 7 - 48	
					QC 7 - 51	
					QC 7 - 58	
					QC 7 - 59	
					QC 7 - 6	
					QC 7 - 60	DAS
					QC 7 - 9	40
					QC 7 - 68	9-89
					QC 7 - 50	
					QC 7 - 67	
170	Packaging 3-1 - Stock - B4B	20 pcs	2/28/19	0.00 0.00	Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	DAS
					Packaging 3 - 19 - B4B	24
					Packaging 3 - 20 - B4B	9-89
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	

19.02.21

180 QC'21 - SA	20 pcs	2/28/19	0.00 0.00	QC 21 - SA - 21	DAE 21 3-30
				QC 21 - SA - 70	
				QC 21 - SA - 53	

Part Op **100** - (Manufacture as per dwg) 1-Drill holes as per dwg D3741 2- Make rad at corners as per dwg
 Descriptions: **110** - (QC2- Inspect parts off machine FAI/FAIB)
120 - (QC8- Inspect parts - second check)
150 - (Chemical Conversion Coat per QSI005 4.1)
160 - (QC7-Inspect Chemical Conversion Coat)
170 - (Identify as per dwg & Stock Location: _____) LOCATION: WA003
180 - (QC21- Final Inspection - Work Order Release)

FEB 21 2019

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6A.750W.125	Angle .750 X .750 X .125W	1.2500 ft (.0625 ea) (0,068ea)	100-Conventional Mill - 1	M135463

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Conventional Mill - 1	M6061T6A.750W.125	1	3	0

Part Specifications

Specifications could not be found.

Plex 2/12/19 11:53 AM Dart.Hadley.Shannon



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Part Name: Angle



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Created By: Marie Lajeunesse

Type: SOLD

Description:

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Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	10 Ea		2/28/19	0.00	0.00	Start Up Machining-2		
100	Mill Conv	10 pcs		2/28/19	0.00	2.76	Conv Mill 1		
110	QC	10 pcs		2/28/19	0.00	0.00	QC2 Machining-2		
120	QC	10 pcs		2/28/19	0.00	0.00	QC8 Machining-2		
150	HandFinish	10 pcs		2/28/19	0.00	0.49	HandFinish1		
160	QC	10 pcs		2/28/19	0.00	0.00	QC7		
170	Packaging	10 pcs		2/28/19	0.00	0.00	Packaging3-1		
180	QC21-SA	10 Ea		2/28/19	0.00	0.00	QC21		

Part Op 100 - 1-Drill holes as per dwg D3741 2- Make rad at corners as per dwg
Descriptions: 170 - LOCATION: WA003

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6A.750W.125	Angle .750 X .750 X .125W	.6250 ft (.0625 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6A.750W.125	1	3	0

Part Specifications

Specifications could not be found.

Plex 2/7/19 1:43 PM Dart.lajeunesse.marie

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
				QC / QA Coordinator	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐ ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled		FAULT CATEGORY ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					